

Pass the compression nut (Pt.1), Washer No.1 (Pt.3) in succession order over the cable before commencing to strip the cable.

Remove the outer sheath to the desired length depending on the length of leads required .Pass the rubber ring(Pt.4) over the armoring upto the outer sheath .

Pass the 2nd washer (Pt. 5) over the armoring and splay out the armour wire one by one and then cut the armour wires according to the sizes of washer Pass the third washer (Pt .6). File the sharp edges of armour wires and bend them so that the armour wires are now secure between the two washers.

Push the assembly through gland body (Pt.2) and tighten the compression nut. While doing so the rubber ring will expand in radial direction and will grip the cable. This will also ensure dust proof entry of the cable



### INSTALLATION INSTRUCTIONS:

GLAND REF.	E	D-3	D-3A	D	L-9	L-10	M	RUBBER REF.	A-1	B-1	C-1
SIBG-1216	12	16	12	25.5	15	9	3	R1212	12	18	8
SIBG-1616	16	19	12	29.5	15	9.5	3.5	R1611	11	20.5	9
SIBG-1619	19	19	15	29.5	15	9.5	3.5	R1613 R1615	13 15	20.5	9
SIBG-2119	19	24	15	36.5	18	9.5	3.5	R2116	16	26	11
SIBG-2125	25.4	24	21	36.5	18	9.5	3.5	R2118 R2120	18 20	26	11
SIBG-2925	25.4	33	21	47	21	10	4	R2921	21	35	12
SIBG-2932	32	33	27	47	21	10	4	R2923	23	35	12
SIBG-2938	38	33	32	47	21	10	4	R2925 R2927 R2929	25 27 29	35	12
SIBG-3632	32	41	26	59	22.5	11	4.5	R3631	31	45	14
SIBG-3638	38	41	32	59	22.5	11	4.5	R3633 R3635 R3637	33 35 37	45	14
SIBG-4238	38	47	32	71	26	12	5.5	R4236	36	52	17
SIBG-4251	51	47	44.5	71	26	12	5.5	R4238 R4240 R4242	38 40 42	52	17
SIBG-5451	51	56	44.5	80	27	12	6	R5444	44	59	18
SIBG-5463	63.5	56	55	80	27	12	6	R5446 R5448 R5450	46 48 50	59	18
SIBG-6063	63.5	64	55	92	31	12	6.5	R6053 R6055 R6058 R6060	53 55 58 60	68	18
SIBG-6675	76	68	66	100	33	13	7	R6662 R6664 R6668	62 64 68	72	18
SIBG-7882	83	82	72	116	33	14	8	R7870 R7874 R7877	70 74 77	88	20
SIBG-8490	90	91	81	124	30	19	8	R8484	84	97	20
SIBG-9210	100	98	91	135	32	20	8	R9292	92	105	20
SIBG-1011	110	107	100	146	32	25	9	R1100	100	114	20
SIBG-1525	125	118	113	164	32	25	10	R1115	115	127	20

